

# **CUT-OFF & GRINDING MACHINE**

for final machining of ejector pins, flat ejectors, ejector sleeves and many more

Within one step the workpiece is first cut-off and then ground to the desired length. The handling is simple and fast. A few simple steps allow ready-to-install pieces.

For all cutting and grinding operations a central shaft with two lubricated ends is used for transmission which results in high wear resistance and long service life. The tightness of the belt is automatically adjusted and controlled (regardless of the workpiece diameter).

The Cut-off & Grinding Machine complies with the common European Machinery Directives.



The tightness of the belt is automatically adjusted controlled (regardless of the workpiece diameter).



During operation, the wheels may be micro adjusted and removed without changing the dimensions.

TECHNICAL DETAILS	Subject to alterations.
Length	430 mm
Width	360 mm
Height	500 mm
Weight	95 kg
Electrical connection	400 V
Cutting wheel Ø	180x1x31,8 mm
Cup wheel Ø	WA46Kx100x50x20 mm
Length tolerance	± 0,01 mm
WORKPIECE	
Workpiece length	300 mm
Max. Workpiece length	600 mm (incl. extension)
Perpendicularity	± 0,01 mm



A rod measuring ruler is used for setting the rough length (in units of 20mm). For fine adjustment, a micrometer is used, which has its zeroing point at the dimension of the coarse adjustment.

#### **CONTACT US:**

KNARR Vertriebs GmbH Gunterstraße 31 95233 Helmbrechts/Germany

Phone: +49 9252 9993-500 Fax: +49 9252 9993-33 E-mail: sales@knarr.com



# **ACCESSORIES**

# **CUT-OFF & GRINDING MACHINE**

### **CHUCK**

for ø 0,8 – 11 mm / length approx. 13 mm  $\bowtie$  900130/200

• The quality of the cutting result depends on the feed during cutting and grinding.



## **CUTTING WHEEL FOR CUTTING MACHINE**

≥ 900130T/403



# CUP WHEEL FOR CUTTING MACHINE ≥ 900130S/305

