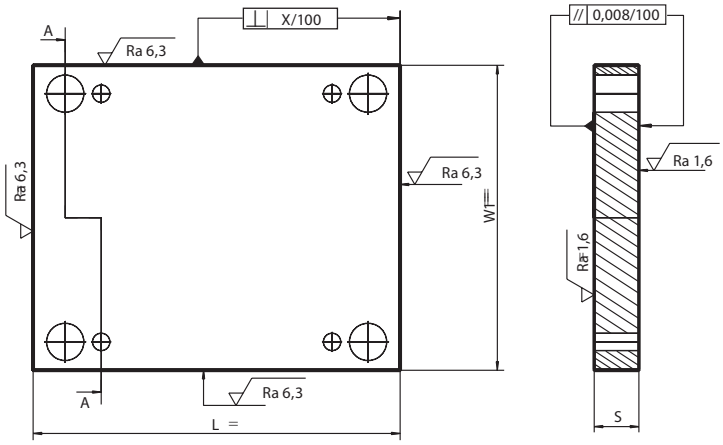
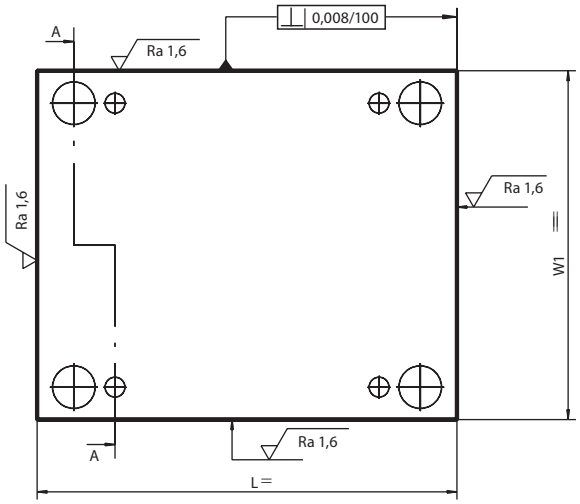
AUßENMAßE
EXTERNAL DIMENSIONS



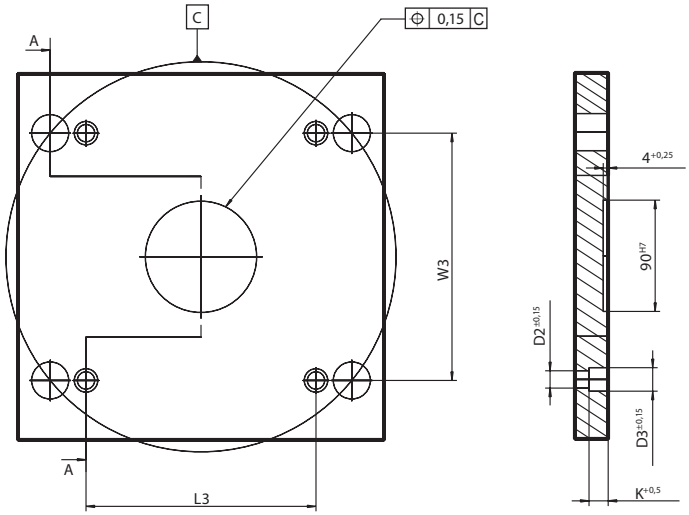
Material Material	Artikel-Nr. Article no.	L	W1	S	X/100
1.1730 1.2085 Toolox 33 1.2738	Sonstige other	± 0,15	± 0,15	+ 0,25 + 0,1	0,02
	10020 10030 15500 15600	+ 0,5 + 0,2	+ 0,5 + 0,2	+ 0,25 + 0,1	0,02
1.2343 1.2767	alle all	+ 0,5 + 0,3	+ 0,5 + 0,3	+ 0,6 + 0,4	0,04

FEINBEARBEITUNG (10020/10030/15500/15600)
PRECISION MACHINING (10020/10030/15500/15600)



Material Material	L	W1
1.1730 1.2085 Toolox 33	± 0,02	± 0,02

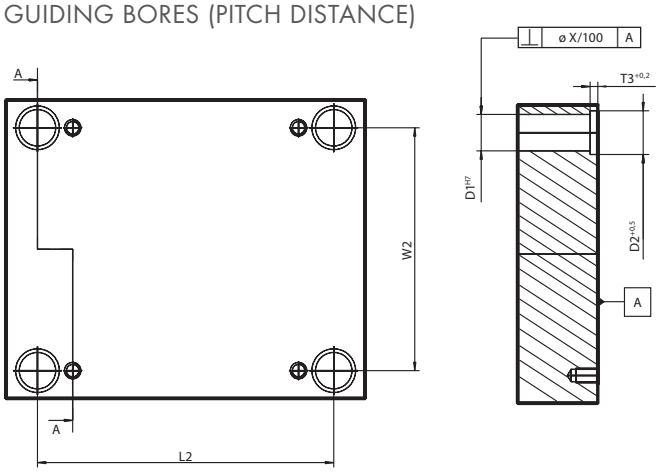
SCHRAUBENBOHRUNGEN
FIXING HOLES



Variable Variable	Nennmaßbereich Nominal dimension range	Toleranz tolerance
L2/W2	≥ 30 ... ≤ 120	± 0,20
	> 120 ... ≤ 400	± 0,25
	> 400	± 0,35

Variable Variable	M10	M12	M16
D2	11	14	18
D3	18	20	26
k	13	15,5	17 (S < 36) 21 (S ≥ 36)

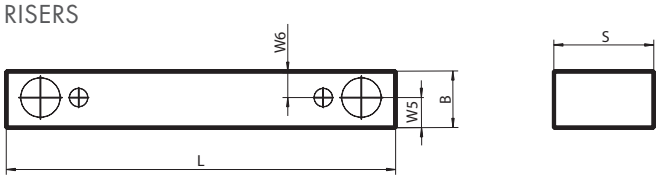
FÜHRUNGSBOHRUNGEN (STICHMAß)
GUIDING BORES (PITCH DISTANCE)



Variable Variable	Nennmaßbereich Nominal dimension range	Toleranz Tolerance 10020/10030 15500/15600	Toleranz Tolerance 10... 15...
L2/W2	≥ 90 ... ≤ 125	± 0,010	± 0,018
	> 125 ... ≤ 160	± 0,011	± 0,019
	> 160 ... ≤ 200	± 0,012	± 0,020
	> 200 ... ≤ 250	± 0,013	± 0,021
	> 250 ... ≤ 315	± 0,015	± 0,023
	> 315 ... ≤ 400	± 0,016	± 0,024
	> 400 ... ≤ 500	± 0,017	± 0,025
	> 500 ... ≤ 630	± 0,019	± 0,027

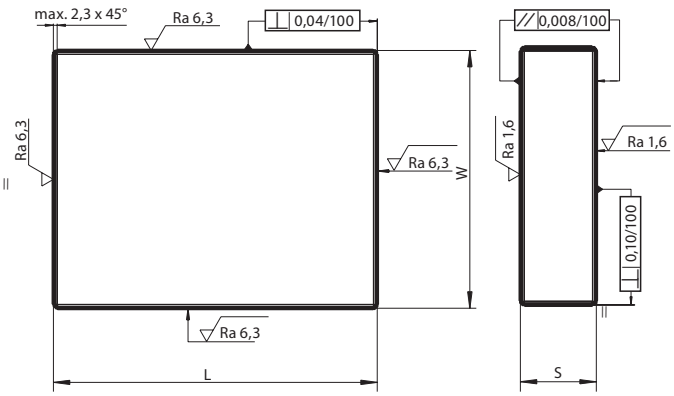
Variable Variable	Nennmaßbereich Nominal dimension range	Toleranz Tolerance 10020/10030 15500/15600	Toleranz Tolerance 10... 15...
X/100	alle Größen/all dimensions	0,03	0,05

LEISTEN
RISERS



L	B	S	W5	W6
± 0,2	± 0,1	+ 0,05	± 0,1	± 0,2

P-PLATTEN
P-PLATES



Material Material	L	W	S
1.1730 Toolox 33 1.2738	+ 0,8 + 0,6	+ 0,8 + 0,6	+ 0,45 + 0,30
1.2343 1.2767	+ 0,5 + 0,3	+ 0,5 + 0,3	+ 0,6 + 0,4
1.2085	+ 0,5 + 0,2	+ 0,5 + 0,2	+ 0,45 + 0,30